

## Deutsche Akkreditierungsstelle GmbH

**Entrusted according to Section 8 subsection 1 AkkStelleG in connection with Section 1 subsection 1 AkkStelleGBV**

Signatory to the Multilateral Agreements of  
EA, ILAC and IAF for Mutual Recognition

# Accreditation



The Deutsche Akkreditierungsstelle GmbH attests that the testing laboratory

**MQ Engineering GmbH**  
**Hansestraße 27, 18182 Rostock-Bentwisch**

is competent under the terms of DIN EN ISO/IEC 17025:2005 to carry out tests in the following fields:

**mechanical and technological test methods (bend testing, tensile testing, notch bar impact test, hardness test), metallography, on-site metallography of component parts and scanning electron microscopy of castings, forgings, rolled and formed products, pipes and welded joints; optical spark emission spectrometry (OES) of steel and iron materials; manual nondestructive testing methods (visual-, magnetic particle-, penetration- and ultrasonic testing) of metallic materials in the mechanical and metalworking industry as well as in plant engineering and construction, mechanical engineering, engine construction and shipbuilding**

The accreditation certificate shall only apply in connection with the notice of accreditation of 13.11.2014 with the accreditation number D-PL-19274-01 and is valid until 12.11.2019. It comprises the cover sheet, the reverse side of the cover sheet and the following annex with a total of 8 pages.

Registration number of the certificate: **D-PL-19274-01-00**

Berlin, 17.12.2014

signed Ralf Egner  
Head of Division

This document is a translation. The definitive version is the original German accreditation certificate.

See notes overleaf.



# Deutsche Akkreditierungsstelle GmbH

Office Berlin  
Spittelmarkt 10  
10117 Berlin

Office Frankfurt am Main  
Gartenstraße 6  
60594 Frankfurt am Main

Office Braunschweig  
Bundesallee 100  
38116 Braunschweig

The publication of extracts of the accreditation certificate is subject to the prior written approval by Deutsche Akkreditierungsstelle GmbH (DAkKS). Exempted is the unchanged form of separate disseminations of the cover sheet by the conformity assessment body mentioned overleaf.

No impression shall be made that the accreditation also extends to fields beyond the scope of accreditation attested by DAkKS.

The accreditation was granted pursuant to the Act on the Accreditation Body (AkkStelleG) of 31 July 2009 (Federal Law Gazette I p. 2625) and the Regulation (EC) No 765/2008 of the European Parliament and of the Council of 9 July 2008 setting out the requirements for accreditation and market surveillance relating to the marketing of products (Official Journal of the European Union L 218 of 9 July 2008, p. 30). DAkKS is a signatory to the Multilateral Agreements for Mutual Recognition of the European co-operation for Accreditation (EA), International Accreditation Forum (IAF) and International Laboratory Accreditation Cooperation (ILAC). The signatories to these agreements recognise each other's accreditations.

The up-to-date state of membership can be retrieved from the following websites:

EA: [www.european-accreditation.org](http://www.european-accreditation.org)

ILAC: [www.ilac.org](http://www.ilac.org)

IAF: [www.iaf.nu](http://www.iaf.nu)

## Deutsche Akkreditierungsstelle GmbH

### Annex to the Accreditation Certificate D-PL-19274-01-00 according to DIN EN ISO/IEC 17025:2005

Period of validity: 13.11.2014 to 12.11.2019

Date of issue: 17.12.2014

Holder of certificate:

**MQ Engineering GmbH**  
**Hansestraße 27, 18182 Rostock-Bentwisch**

Tests in the fields:

**mechanical and technological test methods (bend testing, tensile testing, notch bar impact test, hardness test), metallography, on-site metallography of component parts and scanning electron microscopy of castings, forgings, rolled and formed products, pipes and welded joints; optical spark emission spectrometry (OES) of steel and iron materials; manual nondestructive testing methods (visual-, magnetic particle-, penetration- and ultrasonic testing) of metallic materials in the mechanical and metalworking industry as well as in plant engineering and construction, mechanical engineering, engine construction and shipbuilding**

abbreviations used: see last page

**The testing laboratory is permitted, without being required to inform and obtain prior approval from DAkkS, to use standard testing methods listed here with different issue dates.**

## 1 Mechanic-technological tests

### 1.1 Tensile test

DIN EN ISO 4136  
2013-02                      Destructive tests on welds in metallic materials - Transverse tensile test

DIN EN ISO 5178  
2011-05                      Destructive tests on welds in metallic materials - Longitudinal tensile test on weld metal in fusion welded joints

DIN EN ISO 6892-1  
2009-12                      Metallic materials - Tensile testing - Part 1: Method of test at room temperature  
(here: *Methods A/B*)

### 1.2 Bend test

DIN EN ISO 5173  
2012-02                      Destructive tests on welds in metallic materials - Bend tests

DIN EN ISO 7438  
2012-03                      Metallic materials - Bend test

### 1.3 Impact test

DIN EN ISO 148-1  
2011-01                      Metallic materials - Charpy pendulum impact test - Part 1: Test method

**in connection with:**

*DIN EN ISO 148-1  
Supplement 1  
2014-02*

*Metallic materials - Charpy pendulum  
impact test - Part 1: Test method - Special  
test pieces*

DIN EN ISO 9016  
2013-02                      Destructive tests on welds in metallic materials - Impact tests - Test specimen location, notch orientation and examination

#### 1.4 Technological tests

DIN EN ISO 8492 2014-03	Metallic materials - Tube - Flattening test
DIN EN ISO 8493 2004-10	Metallic materials - Tube - Drift-expanding test
DIN EN ISO 8495 2014-03	Metallic materials - Tube - Ring-expanding test
DIN EN ISO 8496 2014-03	Metallic materials - Tube - Ring tensile test

#### 1.5 Hardness test

DIN EN ISO 868 2003-10	Plastics and ebonite - Determination of indentation hardness by means of a durometer (Shore hardness)
DIN EN ISO 6506-1 2006-03	Metallic materials - Brinell hardness test - Part 1: Test method
DIN EN ISO 6507-1 2006-03	Metallic materials - Vickers hardness test - Part 1: Test method
DIN EN ISO 6508-1 2006-03	Metallic materials - Rockwell hardness test - Part 1: Test method (scales A, B, C, D, E, F, G, H, K, N, T) (here: <i>Scale C</i> )
DIN EN ISO 9015-1 2011-05	Destructive tests on welds in metallic materials - Hardness testing - Part 1: Hardness test on arc welded joints
DIN EN ISO 9015-2 2011-05	Destructive tests on welds in metallic materials - Hardness testing - Part 2: Microhardness testing of welded joints
DIN EN ISO 14271 2012-11	Resistance welding - Vickers hardness testing (low-force and micro-hardness) of resistance spot, projection and seam welds
DIN ISO 4384-1 2014-07	Plain bearings - Hardness testing of bearing metals - Part 1: Multi-layer bearings materials

**Annex to the accreditation certificate D-PL-19274-01-00**

DIN ISO 4384-2  
2014-07 Plain bearings - Hardness testing of bearing metals - Part 2: Solid materials

DIN ISO 4386-2  
1982-10 Plain bearings - Metallic multilayer plain bearings - Destructive testing of bond for bearing metal layer thicknesses  $\leq 2$  mm

**1.6 Mobile hardness test**

DIN 50156-1  
2007-07 Metallic materials - Leeb hardness test - Part 1: Test method

DIN 50159-1  
2008-10 Metallic materials - Hardness testing with the UCI method - Part 1: Test method

**2 Optical spark emission spectrometry**

MQE-10  
2014-08 Optical spark emission spectrometry for the determination of 18 elements in low alloy, high alloy and mild steel

**in connection with:**

*DIN EN ISO 14284  
2003-02*

*Steel and iron - Sampling and preparation of samples for the determination of chemical composition*

*SEP 1805  
1976-03*

*Sampling and sample preparation for the product analysis in the case of steel (withdrawn document)*

**3 Metallographical tests**

**3.1 Metallography**

DIN EN ISO 643  
2013-05 Steels - Micrographic determination of the apparent grain size

DIN EN ISO 945-1  
2010-09 Microstructure of cast irons - Part 1: Graphite classification by visual analysis

DIN EN ISO 2639  
2003-04 Steels - Determination and verification of the depth of carburized and hardened cases

**Annex to the accreditation certificate D-PL-19274-01-00**

DIN EN ISO 3887 2003-10	Steels - Determination of depth of decarburization
DIN EN ISO 17639 2013-12	Destructive tests on welds in metallic materials - Macroscopic and microscopic examination of welds
DIN EN 10247 2007-07	Micrographic examination of the non-metallic inclusion content of steels using standard pictures
DIN EN 10328 2005-04	Iron and steel - Determination of the conventional depth of hardening after surface heating
DIN 50190-3 1979-03	Hardness depth of heat-treated parts - Determination of the effective depth of hardening after nitriding
DIN 54150 1977-08	Non-destructive testing - Impression methods for surface examination (Replica-technique) <i>(withdrawn standard)</i>
SEP 1520 1998-09	Microscopic examination of carbide structure in steels by means of diagram series
SEP 1572 1971-08	Microscopic test of free cutting steels for solid nonmetallic inclusions in metal by means of strip mosaics

**3.2 Ambulant component metallography**

DIN 54150 1977-08	Non-destructive testing - Impression methods for surface examination (Replica-technique) <i>(withdrawn standard)</i>
MQE-26 2014-08	Ambulant component metallography

### 3.3 Scanning electron microscopy

MQE-11 Procedure of Scanning Electron Microscopy (SEM)  
2014-08

MQE-12 Procedure of Energy Dispersive X-ray analysis (EDX)  
2014-08

## 4 Manual non-destructive test

### 4.1 Visual test

DIN EN ISO 17637 Non-destructive testing of welds - Visual testing of fusion-welded joints  
2011-05

DIN EN 13018 Non-destructive testing - Visual testing - General principles  
2001-07

**each in connection with:**

*DIN EN 1370*  
*2012-03*

*Founding - Examination of surface  
condition*

### 4.2 Magnetic particle test

DIN EN ISO 9934-1 Non-destructive testing - Magnetic particle testing - Part 1: General  
2002-03 principles

DIN EN ISO 17638 Non-destructive testing of welds - Magnetic particle testing  
2010-03

DIN EN 1369 Founding - Magnetic particle testing  
2013-01

DIN EN 10228-1 Non-destructive testing of steel forgings - Part 1: Magnetic particle  
1999-07 inspection

**each in connection with:**

*DIN EN ISO 23278*  
*2010-03*

*Non-destructive testing of welds - Magnetic  
particle testing of welds - Acceptance levels*



### 4.3 Penetrant test

DIN EN ISO 3452-1 2014-09	Non-destructive testing - Penetrant testing - Part 1: General principles
DIN EN 1371-1 2012-02	Founding - Liquid penetrant testing - Part 1: Sand, gravity die and low pressure die castings
DIN EN 1371-2 1998-07	Founding - Liquid penetrant inspection - Part 2: Investment castings
DIN ISO 4386-3 1992-11	Plain bearings - Metallic multilayer plain bearings - Non-destructive penetrant testing
DIN EN 10228-2 1998-06	Non-destructive testing of steel forgings - Part 2: Penetrant testing

**each in connection with:**

*DIN EN ISO 23277  
2010-03*

*Non-destructive testing of welds - Penetrant testing of welds - Acceptance levels*

### 4.4 Ultrasonic test

DIN EN ISO 17640 2011-04	Non-destructive testing of welds - Ultrasonic testing - Techniques, testing levels and assessment
DIN ISO 4386-1 1992-11	Plain bearings - Metallic multilayer plain bearings - Non-destructive ultrasonic testing of bond
DIN EN 10160 1999-09	Ultrasonic testing of steel flat product of thickness equal to or greater than 6 mm (reflection method)
DIN EN 10228-3 1998-07	Non-destructive testing of steel forgings - Part 3: Ultrasonic testing of ferritic or martensitic steel forgings
DIN EN 10308 2002-03	Non-destructive testing - Ultrasonic testing of steel bars
DIN EN 12680-1 2003-06	Founding - Ultrasonic examination - Part 1: Steel castings for general purposes

**Annex to the accreditation certificate D-PL-19274-01-00**

DIN EN 12680-3 2012-02	Founding - Ultrasonic testing - Part 3: Spheroidal graphite cast iron castings
DIN EN 14127 2011-04	Non-destructive testing - Ultrasonic thickness measurement
DIN 54123 1980-10	Non-destructive Test - Ultrasonic Method of Testing Claddings, Produced by Welding, Rolling and Explosion
SEP 1915 1989-12	Ultrasonic testing of steel tubes for longitudinal defects <i>(withdrawn standard)</i>

**each in connection with:**

*DIN EN ISO 11666  
2011-04*

*Non-destructive testing of welds - Ultrasonic testing - Acceptance levels*

**4.5 Applicable cross-process standards for NDT**

DIN EN ISO 5817 2014-06	Welding - Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) - Quality levels for imperfections
DIN EN ISO 6520-1 2007-11	Welding and allied processes - Classification of geometric imperfections in metallic materials - Part 1: Fusion welding

**abbreviations used:**

MQE	Procedure of MQ Engineering GmbH
SEP	Steel-Iron-test sheets from the German Iron and Steel Institute